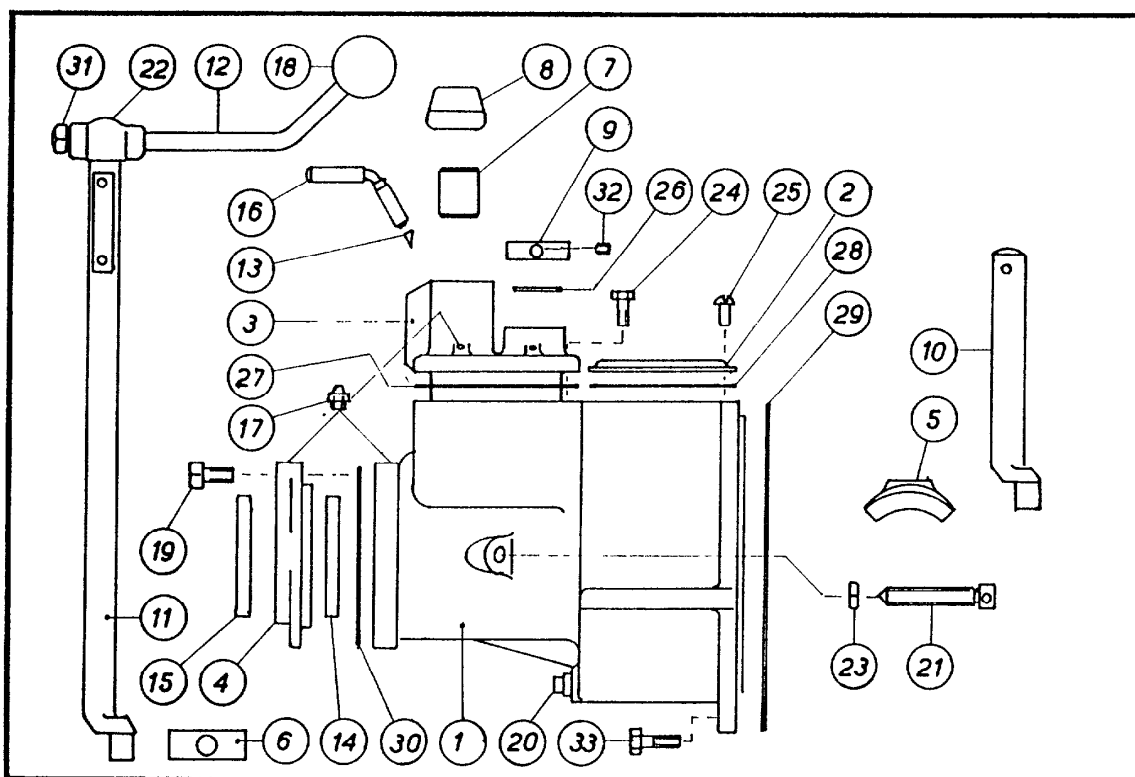




Group G 80-2. CLUTCH HOUSING

No.	Part Name	Part No.	No.	Part Name	Part No.
1	Clutch housing	G82Q	17	Grease nipple	934r
2	Housing cover	G82qL	18	Knob	971b
3	Control bracket (Low)	2H83A	19	Head screw ($\frac{3}{16}$ " UNC $\times$ 1") . . .	421k
4	Flange	G82R	20	Plug ($\frac{1}{4}$ " BSP) . . .	965c
5	Clutch control shoe .	G82F	21	Max pitch stop screw	G41f
6	Pitch control shoe ..	G83e	22	Handle head	71mL
7	Bushing	683a	23	Nut ($\frac{3}{8}$ " UNC) . . .	415g
8	Rubber cuff	883c	24	Bolt ($\frac{5}{16}$ " UNC $\times$ 20)	434c
9	Lock washer	483kb	25	Head screw ($\frac{5}{16}$ " UNC $\times$ $\frac{1}{2}$ ") . .	423L
10	Clutch shaft	G81f	26	Rubber washer	881f
11	Pitch control shaft ..	G83f	27	Contr. bracket gasket	883a
12	Handle for clutch and pitch contr. with knob	S1-71nc	28	Cover gasket	882t
13	Friction taper	G83ak	29	Clutch housing gasket	882q
14	Oil seal (5580)	982r	30	Flange gasket	882s
15	Oil seal with dust lip (5580)	982rb	31	Set screw ($\frac{1}{2}$ ") . . .	471mL
16	Hand screw	471c	32	Set screw ($\frac{3}{8}$ ") . . .	453b
			33	Bolt ($\frac{3}{8}$ " UNC $\times$ 1") .	421L